

Factory remanufactured to new condition

All components are completely restored to new condition and meet the same stringent quality and safety requirements as new parts. Exchange components are kept current with technical design changes and are offered with the same warranty as new Genuine Volvo Penta Parts. With Volvo Penta Exchange components, you're assured of a perfect fit, quick exchange and reduced ownership costs – without compromising on quality, durability and performance.

Volvo Penta longblocks are assembled with:

- Cylinder block with included parts such as, cylinder liners, oversized pistons, connecting rods and crankshaft
- Cylinder head with included parts such as valve and valve springs
- Camshaft with gear and damper
- Valve mechanism with rocker arms
- Valve cover
- Oil sump
- Oil pump

The parts below are excluded:

- Injector and fuel injector pump
- Inlet manifold
- Exhaust manifold
- Alternator
- Starter motor
- Turbocharger
- Control unit
- No fluids included

* Covered by the Volvo Penta 12-month standard warranty, or 24 months when fitted by an authorized Volvo Penta dealer.



Engine	Exchange Number
D4	3801701
D4-300	3801702
D6	3801703
D6-435	3801704



